

Material: ASTM A487 6(B)

Standard Specification for Steel Castings Suitable for Pressure Service

Group: Ferrous Mild Steel Alloys

Sub Group: ASTM A487 / AA87M Steel Castings Suitable for Pressure Service

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade

Belongs to the Industry: Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.050 - 0.380	Annealing or Normalising or Hardening + Tempering	
Silicon	Si %	0.800 max.		
Manganese	Mn %	1.300 -1.700		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	0.400 - 0.800		
Nickel	Ni %	0.400 - 0.800		
Molybdenum	Mo %	0.300 - 0.400		
Copper	Cu %	0.500 max.		
Vanadium	V %	0.030 max.		
Tungsten	W %	0.100 max.		
Other	Ot %	0.600 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		

Mechanical Properties	
Tensile Strength in Mpa	825 min.
Yield Strength in Mpa	655 min.
Elongation in %	12 min.
Reduction of Area in %	25 min.
Hardness in BHN	-
Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J13855	UNS	USA	Casting
FeE 420	UNI	Italy	Steel
SA-487 Grade 6A	ASME	USA	Casting
SA-487 Grade 6B	ASME	USA	Casting
A487 6B	ASTM	USA	Casting
A487 Grade 6N	ASTM	USA	Casting
A487 Grade 6Q	ASTM	USA	Casting

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